

To place the subject application in better form, the specification has been amended to correct minor informalities. Also, a new abstract is presented in accordance with preferred practice. No new matter has been added by these changes.

To expedite prosecution, Claims 21-33 are now presented in lieu of Claims 1-20, which have been cancelled without prejudice or disclaimer. Support for Claims 21-33 can be found in the original application, as filed. Therefore, no new matter has been added.

Applicants request favorable reconsideration and withdrawal of the rejections set forth in the above-noted Office Action.

Claim 19 was rejected under 35 U.S.C. § 112, second paragraph, as being indefinite. Claim 19 having been cancelled, this rejection has become moot and should be withdrawn.

Turning now to the art rejection, Claims 1-20 were rejected under 35 U.S.C. § 102 as being anticipated by U.S. Patent No. 5,969,800 to Makinouchi. Applicants submit that this patent does not teach many features of the present invention, as previously recited in Claims 1-20. Therefore, this rejection is respectfully traversed. Nevertheless, Applicants submit that Claims 21-33 amplify the distinctions between the present invention and the cited art.

The Makinouchi patent shows an arrangement in which yaw information is measured by use of an X-direction interferometer and a Y-direction interferometer. Applicants note, however, that, in the Makinouchi patent, the yaw information is detected on the basis of an average of yaw information obtained by using the X-direction interferometer and yaw information obtained by using the Y-direction interferometer. Applicants submit, therefore, that the Makinouchi patent does not teach or suggest selecting yaw information, for an alignment

operation, from one of an X-direction interferometer and a Y-direction interferometer, and selecting yaw information, for the scan exposure operation, from the other of the X-direction interferometer and the Y-direction interferometer.

Applicants further submit that the Makinouchi patent does not teach or suggest an arrangement in which an alignment scope is disposed away from an exposure position with respect to a direction orthogonal to the main direction. In addition, that patent does not teach or suggest selecting, in such a structure, yaw information measured by use of one of an X-direction interferometer and a Y-direction interferometer, both for an alignment operation and a scan exposure operation.

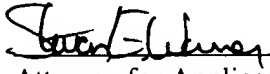
For the reasons noted above, Applicants submit that the Makinouchi patent does not teach or suggest the salient features of Applicants' present invention, as recited in independent Claims 21, 27, 30, and 33.

Dependent Claims 22-26, 28, 29, 31, and 32, also should be deemed allowable, in their own right, for defining other patentable features of the present invention in addition to those recited in their respective independent claims. Individual consideration of these dependent claims is requested.

Applicants submit that the instant application is in condition for allowance. Favorable reconsideration, withdrawal of the rejections set forth in the above-noted Office Action and an early Notice of Allowance are requested.

Applicants' undersigned attorney may be reached in our Washington, D.C. office by telephone at (202) 530-1010. All correspondence should continue to be directed to our below listed address.

Respectfully submitted,



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MARKED-UP VERSION OF THE CLAIMS

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MARKED-UP VERSION OF THE SPECIFICATION

IN THE ABSTRACT:

Please rewrite the Abstract of the Disclosure as follows:

--[A scan type exposure apparatus in which a pattern formed on an original is transferred a substrate while relatively moving the original and the substrate relative to a projection optical system, wherein a stage is servo controlled on the basis of measurement of X and Y coordinates (x,y) and a yawing component θ , and wherein yawing measuring systems provided in relation to X and y directions are selectively used in accordance with the state of operation of the apparatus so that the yawing component measurement direction is laid on preferable one of the X and Y directions.] A scan type exposure for transferring a pattern onto a substrate by scan exposure. The apparatus includes a stage for moving the substrate in a Y direction corresponding to a scan direction, and in an X direction intersecting the scan direction, an alignment scope for performing measurement for alignment of the substrate, at a position spaced, in the Y direction, from a position where the exposure of the substrate is to be carried out, an X measuring device for performing yaw measurement of said stage by use of an X reflection surface provided on said stage along the Y direction, a Y measuring device for performing yaw measurement of the stage by use of a Y reflection surface provided on the stage along the X direction, and a controller being operable to select yaw measurement information of the X measuring device for an alignment operation including the alignment measurement using

the alignment scope, and being operable to select yaw measurement information of the Y measuring device for the scan exposure.--.

IN THE SPECIFICATION:

Please substitute the paragraph beginning at page 1, line 14 and ending at page 2, line 5, as follows.

--Exposure apparatuses for use in the manufacture of semiconductor devices, for example, are currently represented by a step-and-repeat type exposure apparatus (stepper) wherein a substrate (wafer or glass [plate9] plate) to be exposed is moved stepwise so that a pattern of an original (reticle or mask) is printed on different exposure regions on the substrate in sequence and by sequential exposures with the use of a projection optical system, and a step-and-scan type exposure apparatus (scan type exposure apparatus) wherein, through repetitions of stepwise motion and scanning exposure, lithographic transfer is repeated to different regions on a substrate. Particularly, in scan type exposure apparatuses, since only a portion of a projection optical system close to its optical axis is used with restriction by a slit, higher precision and wider picture-angle exposure of a fine pattern can be accomplished. It will, therefore, become the main stream.--.

Please substitute the paragraph beginning at page 2, line 6 and ending at line 26, as follows.

--In conventional scan type exposure apparatuses, usually, a global alignment procedure is made by using an off-axis alignment scope which is disposed in a scan axis direction as viewed from the optical axis of a projection optical system and, after moving a wafer to an exposure start point below the projection optical system (along the scan axis direction), stepwise motion and scanning exposure in regard to a next shot are repeated. In the movement or scanning motion of the wafer, laser interferometers are used to measure the position y of a wafer stage in the scan axis direction (hereinafter, Y direction) and the position x with respect to a direction (hereinafter, X direction) along a horizontal plane and being perpendicular to the scan axis direction as well as rotation θ (yawing) around a vertical axis (hereinafter, Z axis). On the basis of measured data, the wafer stage is servo-controlled. Usually, the yawing measurement for this servo-control is performed only with [in] respect to a single direction, i.e., the scan axis direction.--.

Please substitute the paragraph beginning at page 3, line 2 and ending at line 18, as follows.

--The inventors of the subject application have found that: the yawing measurement data will theoretically be the same, regardless that the measurement is made with respect to the X direction or Y direction; comparing the results when yawing measurement in a scan type exposure apparatus is made with [in] respect to the X direction and when it is made

with [in] respect to the Y direction, synchronization precision during scan is deteriorated [where] when the yawing measurement is made with [in] respect to the X direction while overlay precision based on alignment precision in superposed printing is deteriorated [where] when the yawing measurement is made with [in] respect to the Y direction, both as compared with a case when [where] the stage servo control is made on the basis of the yawing measured value, measured with respect to the other direction, i.e., the Y direction or X direction.--.

Please substitute the paragraph beginning at page 4, line 13 and ending at line 24, as follows.

--In one preferred form of this aspect of the present invention, said first and second measuring means include laser interferometers for projecting laser beams to the same reflection surface and for performing interference measurement based on reflected laser beams. One of the laser interferometers may be used in the first measuring means as an X-direction laser interferometer for measuring the stage position with respect to the X direction, and also used in the second measuring means as a Y-direction laser interferometer for measuring the stage position with respect to the Y direction.--.

Please substitute the paragraph beginning at page 4, line 25 and ending at page 5, line 26, as follows.

--The stage movement may be servo controlled in accordance with the yawing measurement through the first or second measuring means. The first and second measuring

means may be selectively used in accordance with the state of operation of the exposure apparatus. For example, for scanning exposure in which scan is made in the Y direction, the stage position measurement may be made by use of a Y-direction laser interferometer, a Y yawing measurement interferometer and an X-direction laser interferometer. Namely, for the scanning exposure, the second measuring means may be used for the yawing measurement. An alignment scope for performing an off-axis alignment measurement to the substrate may be used and, [in] on that occasion, for the movement after the measurement by the alignment scope, the yawing measurement may be performed by use of the measuring means which is related to a direction orthogonal to the movement direction. Namely, when the measurement position of the alignment scope upon the stage is placed in the Y direction as viewed from the optical axis of the projection optical system, for the movement after measurement by the alignment scope, the yawing measurement may be performed by use of the first measuring means, whereas when the measurement position of the alignment scope is placed in the X direction as viewed from the optical axis of the projection optical system, the yawing measurement may be performed by use of the second measuring means.--.

Please substitute the paragraph beginning at page 5, line 27 and ending at page 6, line 7, as follows.

--For the selective operation of the first and second measuring means, while they may be selectively operated in accordance with the state of operation of the exposure apparatus as described above, one of the measurement data of [the] them may be made effective.

Alternatively, the measurement data of the first and second measuring means may be used through averaging processing or statistical processing.--.

Please substitute the paragraph beginning at page 8, line 1 and ending at line 6, as follows.

--(1) When stage servo control is made with [in] respect to the yawing direction on the basis of an interferometer having a measurement axis orthogonal to the scan axis, the flatness of a bar mirror leads to stage external disturbance, causing degradation of synchronization precision during the scan.--.

Please substitute the paragraph beginning at page 8, line 7 and ending at line 20, as follows.

--(2) [Where] When automatic global alignment (AGA) is performed by use of an off-axis alignment scope which is positioned in the scan axis direction as viewed from a projection optical system, as in conventional systems, and when stage servo control is made in the yawing direction on the basis of an interferometer in the same direction as the scan axis, a change in orthogonality of bar mirrors between the AGA operation and the scanning exposure operation will cause degradation of overlay precision. This is because of a shift corresponding to the baseline (distance between the alignment scope position and the optical axis of the projection optical system) as multiplied by the change in orthogonality ($\sin\Delta\theta$).--.

Please substitute the paragraph beginning at page 9, line 21 and ending at page 10, line 19, as follows.

--Figure 1 shows a scan type exposure apparatus according to an embodiment of the present invention. Denoted in the drawing at 1 is a reticle, and denoted at 3 is a wafer. Denoted at 2 is a projection optical system for projecting a pattern of the reticle 1 onto the wafer 3. Denoted at 4 is wafer stage for performing X-Y drive and tilt drive of the wafer 3, and denoted at 5 is a stage base on which the wafer stage 4 is mounted. Denoted at 6 is a Y-direction laser interferometer for measuring the position y in the Y direction (Y coordinate) of the wafer 3 by using a laser beam related to the Y direction. Denoted at 7 is a Y yawing measurement interferometer (second yawing measuring means) for detecting any rotation (yawing) θ_y about the Z axis as the wafer stage 4 moves, in cooperation with the Y-direction laser interferometer 6 and by using the Y-direction laser beam. Denoted at 8 is an X-direction laser interferometer for measuring an X-coordinate x of the wafer 3 by use of a laser beam related to the X direction. Denoted at 9 is an X yawing measurement interferometer (first yawing measuring means) for detecting any rotation (yawing) θ_x about the Z axis as the wafer stage 4 moves, in cooperation with the X-direction laser interferometer 8 and by using the X-direction laser beam.--.

Please substitute the paragraph beginning at page 11, line 19 and ending at page 12, line 10, as follows.

--In the exposure apparatus illustrated, the alignment scope 12 is disposed in the scan direction (Y direction) of the projection optical system 2 and, as compared with

conventional scan type exposure apparatuses wherein the yawing measurement to the stage 4 is performed in the scan axis direction and by using the Y-direction laser interferometer 6 and the Y yawing measurement interferometer 7, there is an X yawing measurement interferometer 9 added, which is operable to perform yawing measurement to the stage 4 in the X direction in cooperation with the X-direction laser interferometer 8. During the scan exposure operation, as conventional, the yawing measurement is performed in the Y direction by using the laser interferometers 6 and 7, whereas for the global alignment (AGA) operation, it is performed in the X direction by using the laser interferometers 8 and 9. The two laser interferometer systems are selectively used in this manner.--.

Please substitute the paragraph beginning at page 12, line 11 and ending at line 20, as follows.

--Thus, during a scan operation, the Y bar mirror 10 functions to perform yawing measurement approximately at a constant position. Thus, there is little [small] influence of the flatness of the bar mirror, and the synchronization precision is not degraded. For the global alignment operation, there is little [small] influence of the orthogonality of the X bar mirror 11 to the Y bar mirror 10 and, therefore, the overlay precision is improved as compared with that of conventional scan type exposure apparatuses.--.

Please substitute the paragraph beginning at page 13, line 4 and ending at line 23, as follows.

--Figure 2 shows a scan type exposure apparatus according to another embodiment of the present invention. Those components corresponding to those [that] of the Figure 1 embodiment are denoted by like numerals. In the exposure apparatus of Figure 2, as compared with conventional apparatuses described above, the position of the alignment scope 12 with respect to the projection optical system 2 is placed in the X direction (Figure 2), this being [to be] contrasted to the Y direction in the conventional structure. With this arrangement, the movement direction in the alignment direction is laid on an X direction which is orthogonal to the scan axis direction (Y direction). Even though the same laser interferometers 6 and 7 are used for yawing measurement in the Y direction, the yawing measurement direction (Y direction) in an alignment operation is preferably laid on a direction orthogonal to the movement direction (X direction). As a result, without degradation of the synchronization precision, the overlay precision can be improved.--.

Please substitute the paragraph beginning at page 13, line 24 and ending at page 14, line 7, as follows.

--In the exposure apparatus of Figure 2, there is an X yawing measurement interferometer 9 added, for performing yawing measurement to the stage 4 in the X direction, in cooperation with the X-direction laser interferometer 8. In accordance with the state of operation other than the alignment operation or scan operation, the yawing data measured with respect to

the direction convenient may be selected or the measurement may be switched. Alternatively, both of the yawing measured data may be used through averaging processing or statistical processing.--.

Please substitute the paragraph beginning at page 14, line 11 and ending at line 15, as follows.

--Figure 3 is a flow chart of a procedure for the manufacture of microdevices such as semiconductor chips (e.g., ICs or LSIs), liquid crystal panels, CCDs, thin film magnetic heads or micro-machines, for example.--.

Please substitute the paragraph beginning at page 14, line 16 and ending at page 15, line 6, as follows.

--Step 1 is a design process for designing a circuit of a semiconductor device. Step 2 is a process for making a mask on the basis of the circuit pattern design. Step 3 is a process for preparing a wafer by using a material such as silicon. Step 4 is a wafer process which is called a pre-process wherein by using the so prepared mask and wafer, circuits are practically formed on the wafer through lithography. Step 5 subsequent to this is an assembling step which is called a post-process wherein the wafer having been processed by step 4 is formed into semiconductor chips. This step includes an assembling (dicing and bonding) process and a packaging (chip sealing) process. Step 6 is an inspection step wherein an operation check, a

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With these processes, semiconductor devices are completed and they are shipped (step 7).--.